

1. PRODUCT AND COMPANY IDENTIFICATION

Product identifier

Product Code 16905
Product Name Orion-24 Synergy

Other means of identification

Recommended use of the chemical and restrictions on use

Use only for the purpose on the product label.

Details of the supplier of the safety data sheet

Manufacturer / Manufactured For

Seatex, Ltd.
445 TX Hwy 36
Rosenberg, TX 77471
Phone: (713) 357-5300

Emergency telephone number

24 Hour Emergency Phone Number 1-800-535-5053

2. HAZARDS IDENTIFICATION

Classification

Acute toxicity - Oral	Category 5
Skin corrosion/irritation	Category 3

Label elements

Emergency Overview

Warning

Hazard statements

May be harmful if swallowed
Causes mild skin irritation

Appearance Blue

Physical state Liquid

Odor Citrus

Precautionary Statements - Response

Call a POISON CENTER or doctor/physician if you feel unwell.

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.

IF ON SKIN: Wash with plenty of soap and water. Remove/Take off immediately all contaminated clothing. Wash contaminated clothing before reuse.

IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.

IF SWALLOWED: Rinse mouth. DO NOT induce vomiting. Drink plenty of water.

Precautionary Statements - Storage

Keep container tightly closed in a cool, dry and well-ventilated place away from strong acids and oxidizing agents. Keep locked up and out of the reach of children.

Precautionary Statements - Disposal

Disposal should be in accordance with applicable regional, national and local laws and regulations.

Hazards not otherwise classified (HNOC)

Other Information

Unknown Acute Toxicity

6.18% of the mixture consists of ingredient(s) of unknown toxicity.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	CAS No.	Weight-%	Trade Secret
Nonylphenol Polyethylene Glycol Ether	127087-87-0	10-30	*
2-butoxyethanol	111-76-2	1-5	*

*The exact percentage (concentration) of composition has been withheld as a trade secret.

4. FIRST AID MEASURES**First aid measures**

Skin Contact	Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes. Wash contaminated clothing before reuse. If skin irritation persists, call a physician.
Eye contact	Immediately flush with plenty of water. After initial flushing, remove any contact lenses and continue flushing for at least 15 minutes. If irritation persists, call a physician.
Inhalation	If mists/vapors are formed or irritation occurs, leave area and do not return until mists/vapors have dissipated. If irritation persists, see a physician.
Ingestion	Rinse mouth. Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Drink plenty of water. If irritation persists, see a physician.

Most important symptoms and effects, both acute and delayed

Symptoms	Irritation or burning to mucous membranes. May cause irritation and/or burning to eyes and skin.
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Indication of any immediate medical attention and special treatment needed

Note to physicians	Treat symptomatically.
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5. FIRE-FIGHTING MEASURES**Suitable extinguishing media**

Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Unsuitable extinguishing media Caution: Use of water spray when fighting fire may be inefficient.

Specific hazards arising from the chemical

No Information available.

Explosion data

Sensitivity to Mechanical Impact None.

Sensitivity to Static Discharge None.

Protective equipment and precautions for firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

6. ACCIDENTAL RELEASE MEASURES**Personal precautions, protective equipment and emergency procedures**

Personal precautions	Ensure adequate ventilation, especially in confined areas.
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Environmental precautions

Environmental precautions See Section 12 for additional ecological information.

Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so.

Methods for cleaning up Contain spill. Clean up with inert material and place in a properly labeled container.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on safe handling Handle in accordance with good industrial hygiene and safety practice.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep containers tightly closed in a dry, cool and well-ventilated place.

Incompatible materials Strong acids and oxidizing agents.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure Guidelines This product, as supplied, does not contain any hazardous materials with occupational exposure limits established by the region specific regulatory bodies.

Chemical Name	ACGIH TLV	OSHA PEL	NIOSH IDLH
2-butoxyethanol 111-76-2	TWA: 20 ppm	TWA: 50 ppm TWA: 240 mg/m ³ (vacated) TWA: 25 ppm (vacated) TWA: 120 mg/m ³ (vacated) S* S*	IDLH: 700 ppm TWA: 5 ppm TWA: 24 mg/m ³
Ethylene Glycol Monostearate 107-21-1	Ceiling: 100 mg/m ³ aerosol only	(vacated) Ceiling: 50 ppm (vacated) Ceiling: 125 mg/m ³	-
2-(2-methoxypropoxy)propano 34590-94-8	STEL: 150 ppm TWA: 100 ppm S*	TWA: 100 ppm TWA: 600 mg/m ³ (vacated) TWA: 100 ppm (vacated) TWA: 600 mg/m ³ (vacated) STEL: 150 ppm (vacated) STEL: 900 mg/m ³ (vacated) S* S*	IDLH: 600 ppm TWA: 100 ppm TWA: 600 mg/m ³ STEL: 150 ppm STEL: 900 mg/m ³

NIOSH IDLH *Immediately Dangerous to Life or Health*

Other Information Vacated limits revoked by the Court of Appeals decision in AFL-CIO v. OSHA, 965 F.2d 962 (11th Cir., 1992).

Appropriate engineering controls

Engineering Controls Showers, Eyewash stations & Ventilation systems.

Individual protection measures, such as personal protective equipment

Eye/face protection Tight sealing safety goggles.

Skin and body protection Rubber gloves.

Respiratory protection If exposure limits are exceeded or irritation is experienced, NIOSH/MSHA approved respiratory protection should be worn. Positive-pressure supplied air respirators or air

purifying respirators may be required for high airborne contaminant concentrations.
Respiratory protection must be provided in accordance with current local regulations.

General Hygiene

Handle in accordance with good industrial hygiene and safety practice.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical state	Liquid
Appearance	Blue
Odor	Citrus
Odor threshold	No Information available

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH	7.0 - 9.0	
Specific Gravity	1.023	
Viscosity	50 - 100 cP	
Melting point/freezing point	No Information available	
Boiling point / boiling range	212 / ° F Degrees	
Flash point	N/A	
Evaporation rate	< 1	(butyl acetate = 1)
Flammability (solid, gas)	No Information available	
Upper flammability limit:	N/A	
Lower flammability limit:	N/A	
Vapor pressure	N/A	
Vapor density	N/A	
Water solubility	Complete	
Partition Coefficient (n-octanol/water)	No Information available	
Autoignition temperature	No Information available	
Decomposition temperature	No Information available	

Other Information

Density Lbs/Gal	No Information available
VOC Content (%)	7.32

10. STABILITY AND REACTIVITY

Reactivity

No data available

Chemical stability

Stable under recommended storage conditions.

Possibility of Hazardous Reactions

None under normal processing.

Conditions to avoid

Elevated temperature.

Incompatible materials

Strong acids and oxidizing agents.

Hazardous Decomposition Products

Oxides of carbon.

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Product Information	No data available
Inhalation	No data available.

Eye contact	No data available.
Skin Contact	May cause irritation.
Ingestion	May be harmful if swallowed.

Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50
Water 7732-18-5	> 90 mL/kg (Rat)	-	-
Nonylphenol Polyethylene Glycol Ether 127087-87-0	= 1310 mg/kg (Rat)	-	-
2-butoxyethanol 111-76-2	= 470 mg/kg (Rat)	= 99 mg/kg (Rabbit)	= 450 ppm (Rat) 4 h
Ethylene Glycol Monostearate 107-21-1	= 4700 mg/kg (Rat)	= 10600 mg/kg (Rat) = 9530 µL/kg (Rabbit)	-
2-(2-methoxypropoxy)propano 34590-94-8	= 5400 µL/kg (Rat)	= 9500 mg/kg (Rabbit)	-
D-Limonene 94266-47-4	= 4400 mg/kg (Rat)	> 5000 mg/kg (Rabbit)	-
Dinonyphenyl Polyoxyethylene 9014-93-1	= 960 mg/kg (Rat)	> 2000 mg/kg (Rabbit)	-
Polyethylene Glycol 25322-68-3	= 22 g/kg (Rat) = 28 g/kg (Rat)	> 20 mL/kg (Rabbit) > 20 g/kg (Rabbit)	-

Information on toxicological effects

Symptoms No Information available.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Irritation MAY CAUSE SKIN IRRITATION.
Sensitization No Information available.
Germ cell mutagenicity No Information available.
Carcinogenicity The table below indicates whether each agency has listed any ingredient as a carcinogen.

Chemical Name	ACGIH	IARC	NTP	OSHA
2-butoxyethanol 111-76-2	A3	Group 3	-	-

ACGIH (American Conference of Governmental Industrial Hygienists)

A3 - Animal Carcinogen

IARC (International Agency for Research on Cancer)

Group 3 -Not classifiable as a human carcinogen

Reproductive toxicity No Information available.
STOT - single exposure No Information available.
STOT - repeated exposure No Information available.
Chronic toxicity May cause adverse effects on the bone marrow and blood-forming system. May cause adverse liver effects.
Target organ effects Blood, Central nervous system, EYES, hematopoietic system, Kidney, Liver, Respiratory system, Skin.
Aspiration hazard No Information available.

Numerical measures of toxicity - Product Information

Unknown Acute Toxicity 6.18% of the mixture consists of ingredient(s) of unknown toxicity.
The following values are calculated based on chapter 3.1 of the GHS document .

12. ECOLOGICAL INFORMATION**Ecotoxicity**

26.94% of the mixture consists of components(s) of unknown hazards to the aquatic environment

Chemical Name	Algae/aquatic plants	Fish	Crustacea
2-butoxyethanol	-	1490: 96 h Lepomis macrochirus	1000: 48 h Daphnia magna mg/L

111-76-2		mg/L LC50 static 2950: 96 h Lepomis macrochirus mg/L LC50	EC50 1698 - 1940: 24 h Daphnia magna mg/L EC50
Ethylene Glycol Monostearate 107-21-1	6500 - 13000: 96 h Pseudokirchneriella subcapitata mg/L EC50	41000: 96 h Oncorhynchus mykiss mg/L LC50 14 - 18: 96 h Oncorhynchus mykiss mL/L LC50 static 40761: 96 h Oncorhynchus mykiss mg/L LC50 static 27540: 96 h Lepomis macrochirus mg/L LC50 static 16000: 96 h Poecilia reticulata mg/L LC50 static 40000 - 60000: 96 h Pimephales promelas mg/L LC50 static	46300: 48 h Daphnia magna mg/L EC50
2-(2-methoxypropoxy)propano 34590-94-8	-	10000: 96 h Pimephales promelas mg/L LC50 static	1919: 48 h Daphnia magna mg/L LC50
D-Limonene 94266-47-4	Unknown	Unknown	<30,000 ppm with M. bahia in a Generic seven drilling fluid
Polyethylene Glycol 25322-68-3	-	5000: 24 h Carassius auratus mg/L LC50	-

Persistence and degradability

No Information available.

Bioaccumulation

No Information available.

Chemical Name	Partition coefficient
2-butoxyethanol 111-76-2	0.81

Other adverse effects

No Information available.

13. DISPOSAL CONSIDERATIONS**Waste treatment methods****Disposal of wastes**

Disposal should be in accordance with applicable regional, national and local laws and regulations.

Contaminated packaging

Do not reuse container.

14. TRANSPORT INFORMATION

The shipping classification information in this section (Section 14) is meant as a guide to the overall classification of the product. However, transportation classifications may be subject to change with changes in package size. Consult shipper requirements under 49 CFR, IATA and IMDG to assure regulatory compliance.

DOT

Not regulated

15. REGULATORY INFORMATION**International Inventories**

TSCA	Complies
DSL/NDL	Does not comply
EINECS/ELINCS	Does not comply
ENCS	Does not comply
IECSC	Does not comply
KECL	Does not comply
PICCS	Does not comply
AICS	Does not comply

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory.

DSL/NDL - Canadian Domestic Substances List/Non-Domestic Substances List.

EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances.

ENCS - Japan Existing and New Chemical Substances

IECSC - China Inventory of Existing Chemical Substances

KECL - Korean Existing and Evaluated Chemical Substances

PICCS - Philippines Inventory of Chemicals and Chemical Substances

AICS - Australian Inventory of Chemical Substances

US Federal Regulations

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical or chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

Chemical Name	SARA 313 - Threshold Values %
2-butoxyethanol - 111-76-2	1.0
2-(2-methoxypropoxy)propano - 34590-94-8	1.0
Ethylene Glycol Monostearate - 107-21-1	1.0

SARA 311/312 Hazard Categories

Acute health hazard	No
Chronic Health Hazard	No
Fire hazard	No
Sudden release of pressure hazard	No
Reactive Hazard	No

CWA (Clean Water Act)

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

CERCLA

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material.

US State Regulations

California Proposition 65

This product does not contain any Proposition 65 chemicals.

U.S. State Right-to-Know Regulations

Chemical Name	New Jersey	Massachusetts	Pennsylvania
2-butoxyethanol 111-76-2	X	X	X
Ethylene Glycol Monostearate 107-21-1	X	X	X
2-(2-methoxypropoxy)propano 34590-94-8	X	X	X
FD&C Blue #1 3844-45-9	-	X	-

U.S. EPA Label Information

EPA Pesticide Registration Number Not Applicable

16. OTHER INFORMATION

HMIS Health hazards 2 Flammability 0 Physical hazards 0 Personal protection X

Legend

N/A - Not Applicable

N/E - Not Established

N/D - Not Determined

N/K - Not Known

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Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet